

## MOLDED DASH INSTALLATION INSTRUCTION

### **TOOLS NEEDED FOR INSTALLATION:**

- Scott shop towel
- 3M™ Prep Solvent-70
- Seat and Floor Protectors
- Latex gloves
- Distilled water

### **A. Pre-installation Precautions**

1. Use Seat and Floor Protectors to avoid damage to surfaces.
2. Wear protective latex gloves while cleaning factory panels.  
NOTE: The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.
3. Use clean lint-free scratch resistant cloths for cleaning factory components.
4. Do not spray cleaning solutions directly on factory dash surfaces.
5. When cleaning with 3M™ Prep Solvent-70 always rinse the cleaned areas with distilled water applied to a clean cloth. Then dry area with a new clean cloth.
6. Dash appliqué must be between 70°F and 110°F (just prior to actual installation.)
7. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation.)
8. Use pull-tabs to remove 3M™ liners.
  - i. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.

### **B. Inspection of Parts**

1. Inspect parts prior to installation to avoid unnecessary removal.

### **C. Dry Fit Parts**

1. Check placement for alignment of each part.

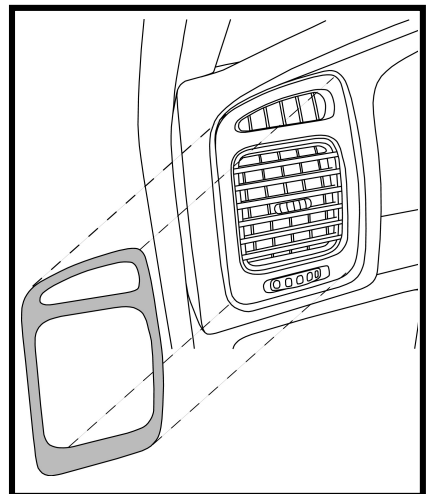
### **D. Clean Factory Surfaces**

1. Apply 3M Prep Solvent-70 to a clean cloth.
  - i. Thoroughly clean all applicable surfaces.
2. Apply distilled water to a clean cloth and thoroughly clean all applicable surfaces.
3. Wipe surfaces dry with clean towel.

### **E. Common installation examples**

#### **1. Vents**

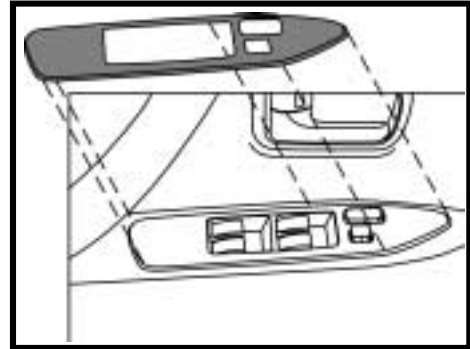
- i. Remove adhesive liner from part. Be sure not to touch adhesive backing prior to installation.
- ii. Position and secure part.
  - (1) Align cutouts for vent, vent wheel evenly.
  - (2) Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component.
  - (3) Gently touch part into position.
  - (4) Verify function of vent and vent wheel
  - (5) Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying



pressure.

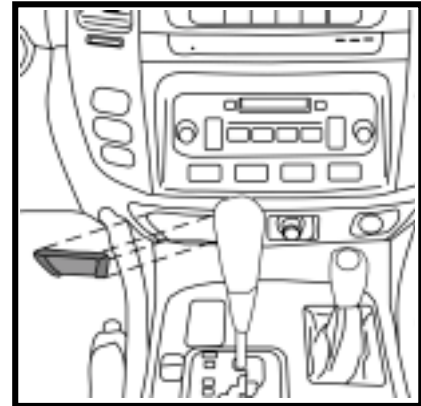
## 2. Switches

- i. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- ii. Position and secure part.
  - (1) Align cutouts for all switches
  - (2) Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component.
  - (3) Gently touch part into position.
  - (4) Verify function of all switches
  - (5) Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



## 3. Large and Small parts

- i. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- ii. Position and secure part.
  - (1) Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component.
  - (2) Gently touch part into position.
  - (3) Verify function of part, openings, buttons, and other functional components
  - (4) Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



## F. Clean up

1. With Prep-Sol 70, wipe down all molded surfaces to remove fingerprints, etc...
2. Remove protective covers from vehicle interior.
3. Place Care Card in Glove Compartment

## G. Special instructions:

**If any special instructions are required in the installation of this dash kit an additional instruction sheet will be included in the kit. For any other question or help please contact us at our website [www.accumaser.net](http://www.accumaser.net).**